



By Appointment to
His Majesty The King
Motor Car Manufacturers
Bentley Motors Limited
Crewe Cheshire



BENTLEY

Press Information

BENTLEY CONTINUES TO DEVELOP ITS FACTORY FOR AN ELECTRIC FUTURE AS CONSTRUCTION BEGINS ON INTEGRATED LOGISTICS CENTRE

- **New Integrated Logistics Centre breaks ground at the Crewe headquarters**
- **New facility to optimise logistics for Bentley's future Battery-Powered Electric Vehicle (BEV) production, starting in 2027**
- **Building completion in October 2025, with first usage from mid-2026, supporting Bentley's Beyond100+ strategy**

(Crewe, 4 March 2025) Bentley Motors has officially broken ground on its new Integrated Logistics Centre at its historic Crewe headquarters, marking a crucial step in preparing for the luxury marque's all-electric future. Designed to enhance operational efficiency, flexibility, and sustainability, the facility will support the production of all future Bentley BEVs, while reinforcing the brand's commitment to its Beyond100+ strategy.

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The 11,620 sqm centre will support material processing and delivery to assembly lines, introducing advanced kitting and sequencing capabilities to optimise the handling of both small and large parts. By increasing the onsite storage footprint by 35 per cent, Bentley will reduce reliance on external warehousing and transportation.

For the first time in the Volkswagen Group, Bentley will implement a cutting-edge automated storage concept - an innovative storage and retrieval system that enhances process stability and improves material sequencing.



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The facility has been designed with efficiency and flexibility in mind, to ensure seamless logistics operations, with a direct connectivity to production operations. Inside, a three-storey mezzanine will house: a visitor room, canteen, offices, training rooms, plant equipment and a viewing platform for operational oversight.

Commenting on the developments, Andreas Lehe, Bentley's Member of the Board for Manufacturing, said:

“Breaking ground on the Integrated Logistics Centre marks a key milestone in Bentley’s journey to full electrification. The centre will transform our logistics operations by enhancing efficiency, managing customer variety, and integrating cutting-edge automation. This investment ensures that Bentley can offer an all-electric portfolio while maintaining the highest standards of quality and sustainability.”

Set to be fully operational by mid-2026, the Integrated Logistics Centre will play a vital role in Bentley’s transition to becoming exclusively electric by 2035.

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Notes to editors

From W.O. Bentley, who founded Bentley Motors in 1919, to the current team of over 4,000 dedicated colleagues, the company’s extraordinary cars have always been designed and built by exceptional people using only the finest of materials.

From modest beginnings, Bentley has moved from strength to strength – in a relentless pursuit of both luxury and performance. W.O.'s vision continues to guide Bentley's beliefs, actions and ambitions.

Located in Crewe, England and owned by the Volkswagen Group since 1998, Bentley Motors remains the definitive British luxury car company, crafting the world’s most desirable high performance grand tourers. Bentley’s colleagues design, engineer and



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handcraft five bespoke models: Continental GT, Continental GT Convertible, Flying Spur, Bentayga and Bentayga EWB. The combination of fine craftsmanship, using skills that have been handed down through generations and engineering expertise is unique to Bentley.

The luxury marque is creating a future driven by new technologies, materials, fuels and skills, in the pursuit of a progressive, new world: one in which the highest levels of luxury mobility are achieved with sustainable methods. The company's Beyond100+ strategy promises to revolutionise the company to be exclusively electric from 2035.

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